

Alliance for Water Stewardship Surveillance Audit

Report

as per AWS Standard Version 2.0

For

Suntory Products Limited Okudaisen Bunanomori Water

Plant

1177 Kasarabara Aza, Mitsukue, Oaza, Kofu-cho Hino-gun,

Tottori 689-4424 Japan

Prepared by: TÜV Rheinland Cert. Number: AWS-000156 Version: 2.0 Date: 20th October 2020



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1. Client and Certification Details

Client Name:	Suntory Products Limited Okudaisen Bunanomori Water	
Client Name:	Plant	
Audit location:	1177 Kasarabara Aza, Mitsukue, Oaza, Kofu-cho Hino-gun,	
	Tottori 689-4424	
Country:	Japan	
Activities/Processes:	Water, flavour drink manufacturing	
Contact person:	Hiroshi_Yuzawa	
Contact email:	Hiroshi_Yuzawa@suntory.co.jp	
Company website:	https://www.suntory.com/	
AWS Reference Number:	AWS-000156	
Type of audit:	Surveillance audit by 100% remote using ICT tool	
Audit date(s):	12 th October 2020	
Audit Standard:	V2.0 Core	
Proposed date of next audit:	12 th October 2021	
Audit report completed by:	lan Jiang	
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2. Executive Summary

The scope of service covers the conformity assessment of water management and usage for Suntory Products Limited Okudaisen Bunanomori Water Plant. The assessment was completed in compliance with the AWS Standard Version 2.0 dated on Mar 2019.

The Suntory Products Limited Okudaisen Bunanomori Water Plant is a beverage manufacturer, producing a variety of mineral water and flavor drink under the brand of Suntory. The whole facility occupied about 290,000 square meters, and has about 90 employees. The annual production capacity is about 200,000 m3. It located at the

1177 Kasarabara Aza, Mitsukue, Oaza, Kofu-cho Hino-gun, Tottori 689-4424. The main production process is water extraction-filtration-bottling-packing-shipping. Around the site are some small residence and farm, other is mountain. The site only uses groundwater for production and domestic. The wastewater treated in the wastewater treatment plant, and then emitted to the local river.

Findings summary:

- Total: 6
- Major non-conformities 0 Minor non-conformities 6
- Observation 0

Client's response:

The plant responded the non-conformities with root cause analysis, corrective action, responsible person and timeline. After the review, all the non-conformities were addressed.

Certification level: Core

After thorough evaluation of the non-conformance and observations, in compliance with the AWS Certification Requirement V2.0 TÜV Rheinland auditor team would recommend to reward the Suntory Products Limited Okudaisen Bunanomori Water Plant AWS Core Certified status. Surveillance audit should be conducted on an annual basis.



3. Scope of Assessment

Client factories main products	Mineral water, flavour drink	
Client factories production		
processes	water extraction-filtration-bottling-packing-shipping	
Assessment preparations		
activities include:	water extraction-filtration-bottling-packing-shipping	
Assessment on-site activities	Document review, management interview, employee	
includes:	interview, onsite tour by video recorded	
Assessment follow-up activities		
includes (in any):	Non-conformity follow up	



4. Description of the Catchment

The plant is located at the Okudaisen Mountain Kofu Town, Tottori Prefecture. The total occupied area is about 2,000hectares, defined by the upstream area that contribute to the location of the site, and the downstream area influenced by the site. The factory only use the groundwater, which is formed by the rainfall of the mountain. There is no upstream water user. Surround the factory there is some farmland of the berry planting, also some small residence with about 30 people are located in the downstream. About 5km of the downstream, there is a dam named sagarikaya dam, forming a water reservoir mainly use for irrigation.



Note: The area among the red line is the water catchment, the green dot is the location of the factory, and the orange dot is the discharge point.



5. Summary of the Stakeholder Interview

During the audit, auditor conducted the remote interview with four stakeholders by phone call.

Stakeholder	Stakeholder type	Summary
name		
Ms. Nishida	Local Resident, and Suntory's affiliated company	AWS activity: knows effort to reduce water use on production line and cleaning process.
		Comments: knows it's only Suntory in Japan who
		has been awarded AWS certificate. The site creates
		good relationship with local people through events
		like "Omatsuri festival" in every Aug and "Handmade
		noodle festival" as a year event. The site also
		implements plantation activity on site for CO2
		reduction.
		Expectation: The site keeps in good water balance in
		catchment and also keeps on providing training on
		water conservation for fresh man who would join
		Suntory Okudaisen next.
Mr. Shinoda	Supplier	AWS activity: knows the site was awarded AWS
		certificate and all discharge water is clean for
		environment.
		Comments: knows the site makes effort to prevent
		environmental incident like oil leakage from
		transportation fleet that they operates. The site
		shares knowledge about preventive measure on oil
		leakage when it's likely to go to drainage.
		Expectation: The site keeps in good water quality to
		discharge for environment.
Ms.Tsutsui	Employee	Comments: knows the site makes effort to preserve
		forest for water sustainability. Notices that Natural
		water forest "Tennen-sui-no mori" has been changed
		to better status where sun light gets into broader
		area within forest.
		Feels a threat for air pollution when fleets are
		increased for product transportation and staff
		commutation.
		Expectation: Since local name "Okudaisen" has
		been more known to public by Suntory public
		relation service, it'll get more involved cultural and
		commercial aspect to vitalize local industry.
		Nevertheless, establishing faithful relationship with

The details are listed in the follow sheet.



		all stakeholders throughout AWS activities is an ideal.
Ms. Kiyokawa	Employee	Comments: knows the site makes effort on water and energy savings. The site posts invitation on plant tour for public in order to have them known their activity. Stakeholders may have good image on Suntory brand and products. Expectation: Since people is able to see on-site activity including water and energy savings by chart data, it's more effective if those activity is seen by visual method.



6. Summary of Shared Water Challenges

Water-related	Initiatives by related	Relevance to	Relevance to	Priority	Reason for
challenges	public institutions	stakeholders	site		prioritization
	1.Limitation of	Domestic water	It is an	1	Sustainable use
	pumping amount	is important as	indispensable		of groundwater
depletion of	through agreement	agricultural	resource for		resources is in
groundwater	2.Monitoring through	water	product		the interests of
resource	the Kasara h bara		production.		the factory and
	Environmental				all its
	Monitoring				stakeholders.
	Committee				
		Agricultural	There is a	2	The factory
	1.Water quality	water is	possibility that		carries out
	regulation of	important.	operations will		advanced
	wastewater through		not be		wastewater
	laws and agreements		possible due		treatment
	(pH, BOD, SS,		to		(wastewater
	coliform bacteria)		administrative		treatment
			sanctions		system), and
	2.Monitoring through		when		also handles
	the Kasara h bara		wastewater		vehicle oil leaks
	Environmental		exceeds the		for rainwater
The	Monitoring		regulation		(rainwater
contamination	Committee		value.		system), which
of the					may pollute the
Hosotani river					Hoso ya tani
					River.

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7. Indicators Checklists

Per requirements set from the AWS certification requirements V2.0, below is a checklist of all the CORE AWS indicators. The documents reviewed/ processes reviewed are also indicated.



Criteria	Documents Reviewed	
STEP 1: Gather and Understand		
1.1 Define the physical scope:	Documentation or map of the site's boundaries	
1.1.1 Map site boundaries;	☑ Names and location of water sources	
1.1.2 Water-related infrastructure, including piping network,	☑ Names and location of effluent discharge points	
owned or managed by the site or its parent organization	Other :	
1.1.3 Any water sources providing water to the site that are		
owned or managed by the site or its parent organization	The map of water supply and effluent discharge point	
1.1.4 Water service provider (if applicable) and its ultimate	were available. Names and location of water	
water source	sources and effluent discharge points were defined,	
1.1.5 Discharge points and waste water service provider (if	and the geographical description is clear.	
applicable) and ultimate receiving water body or bodies		
1.1.6 Catchment(s) that the site affect(s) and is reliant upon	Evidences:	
for water	Layout of the plant and catchment.	
1.2 Understand relevant stakeholders:	List of stakeholders	
1.2.1 Stakeholders and their water-related challenges shall	☑ Water-related challenges	
be identified. The process used for stakeholder identification	Current and potential degree of influence	
shall be identified	Other :	
1.2.2 Current and potential degree of influence between site	List of stakeholders was defined, and their influence	
and stakeholder shall be identified	and interest were evaluated as well.	
	One minor non-conformity was raised.	
	1.2.1 The plant conducted the stakeholder	
	identification/engagement, not they did not	
	establish a written procedure of the process of	
	stakeholder identification/engagement.	
	Evidences: Analysis sheet of stakeholders.	



Criteria	Documents Reviewed	
1.3 Gather water-related data for the site:	☑ Water-related incident response plans	
1.3.1 Existing water-related incident response plans	\boxtimes Site water balance (in Mm ³ or m ³)	
1.3.2 Site water balance, including inflows, losses, storage,	☑ Water quality of the site's water source(s),	
and outflows	provided waters, effluent and receiving water	
1.3.3 Site water balance, inflows, losses, storage, and	bodies, such as water test reports	
outflows, including indication of annual variance in water	Other :	
usage rates. An indication of annual high and low variances		
shall be quantified for risky water-related challenge	Water stewardship and incident response plans was	
1.3.4 Water quality of the site's water source(s), provided	issued.	
waters, effluent and receiving water bodies. An indication of annual, and where appropriate, seasonal, high and low	Annual basis site water balance (in Mm ³ or m ³) is defined.	
variances shall be quantified for risky water-related challenge	p Physical, chemical and biological status of the site's	
1.3.5 Potential sources of pollution, including chemicals	direct and outsourced water effluent were defined as	
used or stored on site	pH,BOD,COD,SS,TP, TN etc.	
1.3.6 Mapping on-site Important Water-Related Areas,		
including a description of their status including Indigenous	Evidences: Emergency response plan for different	
cultural values	scenario.	
1.3.7 Annual water-related costs, revenues, and a	Site water balance and water quality testing report.	
description or quantification of the social, cultural,		
environmental, or economic water-related value		
1.3.8 Levels of access and adequacy of WASH at the site		
1.4 Gather data on the site's indirect water use:	List of primary inputs	
1.4.1 The embedded water use of primary inputs, including	List of outsourced services	
quantity, quality and level of water risk within the site's	Other :	
catchment		
1.4.2 The embedded water use of outsourced services shall	List of primary inputs was updated as per	
be identified, and where those services originate within the	investigation results	
site's catchment, quantified	List of outsourced services was available by investigating supply chain water use.	
	Evidences: List of suppliers and their indirect water consumption.	



Criteria	Documents Reviewed	
1.5 Gather water-related data for the catchment:	☑ Water governance initiatives	
1.5.1 Water governance initiatives shall be identified,	\boxtimes Applicable water-related legal and regulatory	
including catchment plan(s), water-related public policies,	requirements	
major publicly-led initiatives under way, and relevant goals	☐ Catchment water balance (in Mm ³ or m ³)	
to help inform site of possible opportunities for water	Documentation identifying Important Water-	
stewardship collective action	Related Areas (IWRA)	
1.5.2 Applicable water-related legal and regulatory	Other :	
requirements shall be identified, including legally-defined		
and/or stakeholder-verified customary water rights	The catchment plan and relevant goals have been	
1.5.3 The catchment water-balance, and where applicable,	collected.	
scarcity, shall be quantified, including indication of annual,	Applicable water-related legal and regulatory	
and where appropriate, seasonal, variance	requirements was gathered and assessed once per	
1.5.4 Water quality, including physical, chemical, and	year.	
biological status, of the catchment shall be identified, and	Documentation identifying Important Water-Related	
where possible, quantified	Areas are Okudaisen Natural water sanctuary.	
1.5.5 Important Water-Related Areas shall be identified, and		
where appropriate, mapped, and their status assessed	Water discharge agreement with the government, pH	
including any threats to people or the natural environment,	5.8~8.6, BOD 20mg/L, SS 40mg/L	
using scientific information and through stakeholder	One miner per conformity was related	
engagement	One minor non-conformity was raised.	
1.5.6 Existing and planned water-related infrastructure shall	1.5.7 The WASH services within the catchment is not	
be identified, including condition and potential exposure to	sufficiently collected.	
extreme events	F 11	
1.5.7 The adequacy of available WASH services within the	Evidences:	
catchment	Catchment report.	
1.6 Understand current and future shared water challenges in the	☑ List of shared water challenges	
catchment:	Other :	
1.6.1 Shared water challenges shall be identified and		
prioritized from the information gathered	Water-related challenges were that the Water pollution	
1.6.2 Initiatives to address shared water challenges	and water resource scarcity, which maybe affect the	
	production and reputation lost.	
	Evidences:	
	List of shared water challenges.	



Criteria	Documents Reviewed	
1.7 Understand the site's water risks and opportunities:	☑ List of water risks facing the site	
1.7.1 Water risks faced by the site shall be identified, and	☑ List of water-related opportunities	
prioritized, including likelihood and severity of impact within	Other :	
a given timeframe, potential costs and business impact		
1.7.2 Water-related opportunities shall be identified,	List of water risks facing the site were defined.	
including how the site may participate, assessment and	List of water-related opportunities were defined and	
prioritization of potential savings, and business opportunities	prioritized.	
	Estimate of potential savings/value was calculated	
	issued on regular program cycle.	
	Evidences: List of water risks and opportunities.	
1.8 Understand best practice towards achieving AWS outcomes:	☑ Relevant catchment best practices	
1.8.1 Relevant catchment best practice for water	Other :	
governance		
1.8.2 Relevant sector and/or catchment best practice for	Suntory has identified relevant catchment best practice	
water balance (either through water efficiency or less total	for water balance, water quality, IWRA and WASH.	
water use)		
1.8.3 Relevant sector and/or catchment best practice for	One minor non-conformity was raised.	
water quality, including rationale for data source	1.8.1 The best practices of water governance is	
1.8.4 Relevant catchment best practice for site maintenance	incomplete.	
of Important Water-Related Areas	Evidences:	
1.8.5 Relevant sector and/or catchment best practice for site	Best practices summary.	
provision of equitable and adequate WASH services		
STEP 2: Con	nmit	
2.1 Commit to water stewardship:	Statement	
2.1.1 A signed and publicly disclosed site statement OR	Other :	
organizational document		
	Site statement "Commitment on AWS "signed by	
	Mr.Tominaga plant manager dated Apr 1st, 2020	
	was put on reception hall at plant. Statement	
	addressed five (5) water stewardship outcomes to	
	be realized by seeking effort through cooperating	
	public agencies and the best effort the site makes	
	even with all stakeholders in transparency.	
	Evidences:	
	Commitment to water stewardship	



Criteria	Documents Reviewed	
2.2 Develop and document a process to achieve and maintain	Documented description of system	
legal and regulatory compliance:	Other :	
2.2.1 The system to maintain compliance obligations for		
water and wastewater management shall be identified	One minor non-conformity was raised.	
	System is not maintained adequately for compliance case. Ref : Application on waste water discharge tower instalment had to be declared to prefecture 60 days before it starts.(Water quality pollution prevention act) Ref: No procedure to report authority on water quality incident(Water quality pollution prevention act)	
	Evidences:	
	Environmental Regulations Registration Book and	
	monitoring table	
2.3 Create a water stewardship strategy and plan:	☐ Water stewardship strategy	
2.3.1 A water stewardship strategy shall be identified that	☑ Water stewardship Plan	
defines the overarching mission, vision, and goals of the	Other :	
organization towards good water stewardship in line with		
this AWS Standard	Plan addressed target as a) water conservation for	
2.3.2 A water stewardship plan shall be identified	future, b) bio diversity promotion. KPI is relevant to	
	setting 7 locations in approx. 495ha for "Tennen-sui-	
	no-mori(natural water forest). It breaks in two as a)	
	making water conservation function quantitative by	
	GETFLOW, b) qualitative state on bio diversity.	
	The strategy did not clearly address AWS outcome.	
	One minor non-conformity was raised.	
	Evidences: Water Stewardship strategy and plan.	
2.4 Demonstrate the site's responsiveness and resilience to	☑ Water risk mitigation plan	
respond to water risks:	Other :	
2.4.1 A plan to mitigate or adapt to identified water risks		
developed in co-ordination with relevant public-sector and	Identified water risk was 1.water quality incident,	
infrastructure agencies	2.water depletion. Site and catchment water quality	
	and depletion issue is monitored and reported at	
	Kasarabara monitoring committee regularly.	
	Evidences:	
	Responsiveness Plan	
STEP 3: Imple		



Criteria	Documents Reviewed
3.1 Implement plan to participate positively in catchment	Good catchment governance evidence
governance:	☑ Identified measures
3.1.1 Evidence that the site has supported good catchment	☐ Other :
governance	
3.1.2 Measures identified to respect the water rights of	The site has participated the management meeting
others including Indigenous peoples, that are not part of 3.1	held by local authority, to report the status-quo of
	the groundwater.
	Evidences:
	Meeting schedule and attendant list.
3.2 Implement system to comply with water-related legal and	☑ Legal and regulatory compliance verification
regulatory requirements:	process
3.2.1 A process to verify full legal and regulatory compliance	☑ Identified measures (if applicable)
3.2.2 Where water rights are part of legal and regulatory	Other :
requirements, measures identified to respect the water	
rights of others including Indigenous peoples	The applicable laws and regulations were collected.
	Based on research, no violation happened since
	last three years.
	- · ·
	Evidences:
	Environmental Regulations Registration Book and
2.2 Implement plan to aphicus site water belance terrate	monitoring table
3.3 Implement plan to achieve site water balance targets:3.3.1 Status of progress towards meeting water balance	 Status of progress Water use efficiency annual target (if applicable)
targets set in the water stewardship plan	Legally-binding documentation (if applicable)
3.3.2 Where water scarcity is a shared water challenge,	Other :
annual targets to improve the site's water use efficiency, or	
if practical and applicable, reduce volumetric total use shall	The site has implemented some water saving actions
be implemented	to improve the water balance, including
3.3.3 Legally-binding documentation, if applicable, for the	condensation water recycle, cooling water saving
re-allocation of water to social, cultural or environmental	and multiple use of the water etc.
needs	Based on the document check, the water consumption
	per ton product of 2019 increased about 1%
	compared with 2018. The reason is the decrease of
	production volume.
	Evidences: Water consumption.



Criteria	Documents Reviewed	
3.4 Maintain or improve site water quality:	Status of progress	
3.4.1 Status of progress towards meeting water quality	Site's effluent best practice (if applicable)	
targets set in the water stewardship plan	Other :	
3.4.2 Where water quality is a shared water challenge,		
continual improvement to achieve best practice for the site's effluent shall be identified and where applicable, quantified	The site has implemented below measure to monitor the water quality: online testing system, manual testing, and third party testing. Based on the document, the effluent quality is in compliance with the legal requirements.	
	Based on the search on the local water bureau, the water quality of the catchment is maintain.	
	Evidences:	
	Water testing report.	
3.5 Implement plan to maintain or improve the site's and/or	\boxtimes Practices set in the water stewardship plan	
catchments IWRAs:	Other :	
3.5.1 Practices set in the water stewardship plan to maintain		
and/or enhance the site's IWRAs shall be implemented	The site conducted the investigation of the groundwater	
	forming mechanism, and developed the forest	
	conservation plan in the Okudaisen area. To protect	
	the mountain and the groundwater resource as well.	
	Evidences:	
	Forest conservation project summary.	
3.6 Implement plan to provide access to WASH:	Evidence of site's provisions of WASH	
3.6.1 Evidence of the site's provision of adequate access to	Evidence of site operations not affecting water	
safe drinking water, effective sanitation, and protective	rights of surrounding environment	
hygiene (WASH) for all workers onsite shall be identified	Other :	
and where applicable, quantified		
3.6.2 Evidence that the site is not impinging on the human	The site has conducted potable water testing to ensure	
right to safe water and sanitation of communities through	the safety of the water, provided training on	
their operations, and that traditional access rights for	sanitation, and posted the notice of washing hands.	
indigenous and local communities are being respected, and		
that remedial actions are in place where this is not the case,	Evidences:	
and that these are effective	WASH summary report	



Criteria	Documents Reviewed		
3.7 Implement plan to maintain or improve indirect water use	☐ List of suppliers and service providers		
within the catchment:	Evidence of engagement with suppliers and		
3.7.1 List of suppliers and service providers, along with the	service providers		
actions they have taken as a result of the site's engagement	Other :		
relating to indirect water use			
3.7.2 Evidence of engagement with suppliers and service	The site has conduct the water use investigation on the		
providers, as well as, when applicable, actions they have	supplier, like questionnaires filling, to get an		
taken in the catchment as a result of the site's engagement	overview of the suppliers. Based on the result, all of		
related to indirect water use, shall be identified	them are suppliers outside the catchment area.		
	There are no suppliers in the catchment / basin.		
	Evidences:		
	Supplier evaluation form.		
3.8 Notify the owners of shared water-related infrastructure of any	☑ Evidence of engagement		
concerns:	Other :		
4.8.1 Evidence of engagement, and the key messages			
relayed with confirmation of receipt	The site has monitored the water quality of the		
	downstream water reservoir.		
	Evidences:		
	Communication report.		
3.9 Implement actions to achieve best practice towards AWS	Actions related to water governance		
outcomes:	Actions related to water balance		
3.9.1 Actions towards achieving best practice, related to	Actions related to water quality		
water governance	Actions related to IWRAs		
3.9.2 Actions towards achieving best practice, related to	Actions related to WASH		
targets in terms of water balance	☐ Other :		
3.9.3 Actions towards achieving best practice, related to			
targets in terms of water quality	Suntory implemented actions to achieve these five		
3.9.4 Actions towards achieving best practice, related to	outcomes. The progress will be reviewed regularly.		
targets in terms of the site's maintenance of IWRAs			
3.9.5 Actions towards achieving best practice, related to	Evidences:		
targets in terms of WASH	Actions list.		
STEP 4: Evaluate			



4.1 Evaluate the site's performance:

4.1.1 Performance against targets in the site's water stewardship plan and the contribution to achieving water stewardship outcomes shall be evaluated

4.1.2 Value creation resulting from the water stewardship plan shall be evaluated

4.1.3 The shared value benefits in the catchment shall be identified and where applicable, quantified

- Performance against targets
- ☑ Value creation
- The shared value benefits (if applicable)
- Other :

Target in site water stewardship plan was 1.water conservation, 2.Water saving, 3.discharge water control. Performance against target was evaluated. For 1, the site implemented to cut unnecessary bamboo tree and Japanese cypress to grow necessary wide leaf kind of woods and green field environment revitalization. Also the site implemented to treat insecticide on crispula in "Natural water forest: Tennensui-no-mori". For 2, the site implemented water saving promotion and cleaning water recycle though, it resulted in unachieved in comparison with previous year 2018 as water unit (m3/KI) worsens by 1%. Water use 2019 was less than 2018. For 3, it achieved target to maintain within regulation. The site implemented chemical recovery and higher level treatment introduced by external service provider. It resulted in decrease number of impurities from discharge water.

- Value created was 1.culturally, it contributed to "Okudaisen" brand awareness. 2. Economically, water conservation activity created value for water flood prevention, catchment water reservation, water quality improvement according to evaluation manual issued by forest governmental authority. 3. Socially, improvement on water conservation function and bio diversity. Those were contributed to achieve target.
- Shared value benefits in the catchment was corresponded to each target i.e. 1.Water conservation, 2.Water savings, 3.Discharge water control. For 1, water level in well was not remarkably decreased. It observed monitoring point. Those moderate fluctuation was considered to maintain allowable level of water. For 2, It observed that water intake was reduced by 7.3%



Criteria	Documents Reviewed
	but consumption water unit was increased by 1%. For 3, water quality showed all figures were within allowance of regulation. It was pH 5.8- 8.6, BOD 20mg/l(average daily 15mg/l or below), SS 40mg/l(average daily 30mg/l or below), Coli form 800 pc/cm3.
	Evidences: Performance review.
4.2 Evaluate the impacts of water-related emergency incidents:	A written annual review and root-cause analysis
4.2.1 A written annual review and (where appropriate) root-cause analysis of the year's emergency incident(s) shall be prepared and the site's response to the incident(s) shall be evaluated and proposed preventative and corrective actions and mitigations against future incidents shall be identified	 Other : Annual review observed that there was no emergency incident in fiscal year 2019 and up to today. The site implemented a training for emergency response in case discharge water quality incident happened. Training was carried out Nov 25th, 2019 with 10 participants. It gives physical training & knowledge for especially chemical leakage.
	Evidences: Emergency drill report



Criteria	Documents Reviewed
4.3 Evaluate the stakeholders' consultation feedback:	Stakeholder feedback
4.3.1 Consultation efforts with stakeholders on the site's	Other :
water stewardship performance shall be identified	
	Consultation effort on the site's stewardship
	performance was identified. Case1, comment from
	Mr. Yoshiyuki Hioki, professor agriculture and life
	environment, Tottori University as of Sep 11, 2020.
	It says that 1.Natural forest conservation was
	implemented by Suntory. It's evaluated high for
	natural resource sustainability. 2.Unnecessary
	wood was cut in 2020 followed by 2012 for
	necessary wood growth within Suntory natural
	water forest : Tennensui-no-mori in Japanese. It's
	evaluated also high for natural resource
	sustainability. 3.Evaluation on natural habitat, forest
	growth, forest structure and change quantitatively
	in catchment was implemented by Suntory. It's
	evaluated important for further practical actions.
	Case 2, comment from Mr.Suetsugu, Udagawa, Kofu- cho officer as of Sep 4th, 2020. It says that
	1.various kind of data including water has been
	shared at Kasarabara monitoring committee. It's
	evaluated high as easy, understandable thus being
	appreciated.
	,,
	Evidences:
	Written comments



Criteria	Documents Reviewed	
4.4 Evaluate and updated the site's water stewardship plan:	☑ Modification of water stewardship plan	
4.4.1 The site's water stewardship plan shall be modified	Other :	
and adapted to incorporate any relevant information and	The site stewardship plan was modified and adapted	
lessons learned from the evaluations in this step and these	to incorporate relevant info and changes were	
changes shall be identified	identified. Three (3) Modification in plan 2019 were	
	observed. First, it was dimension expansion for	
	cutting unnecessary wood (bamboo) to grow	
	necessary woods, which is relevant to water	
	conservation in target 1. Second, it was target in	
	2019 where consumption water unit was set to	
	decrease from level in 2018, which is relevant to water saving in target 2. Third, discharge water	
	quality criteria was revised to the one which is more	
	strict and safe for environment. It's relevant to	
	discharge water control in target 3.	
	Evidences:	
	Water Stewardship Plan	
STEP 5: Communication and Disclosure		
5.1 Disclose water-related internal governance of the site's	Summary of governance	
management:	Other :	
5.1.1 The site's water-related internal governance, including	The site's water-related internal governance was	
positions of those accountable for compliance with water-	disclosed in Suntory website where two(2)	
related laws and regulations shall be disclosed	organizational org chart showed 1.environmental	
	conservation org, 2.water resource org. Mr. Makoto	
	Tominaga, a plant manager and environmental	
	governance manager was accountable for compliance with water-related laws and regulations	
	while Mr. Masataka Kusumi and Mr.Shinsuke	
	Yamanaka was responsible for water resource	
	management.	
	-	
	Evidences:	
	Company Website	
	Meeting minute from "Environmental monitoring committee around Kasarabara area"	
	Presentation material used in a meeting with Kofu town officer	



Criteria	Documents Reviewed	
5.2 Communicate the water stewardship plan with relevant	Documented evidence of communicating	
stakeholders:	Other :	
5.2.1 The water stewardship plan, including how the water		
stewardship plan contributes to AWS Standard outcomes, shall be communicated to relevant stakeholders	One minor non-conformity was raised.	
	The water stewardship plan, including how the water stewardship plan contributes to AWS Standard outcomes, was communicated to relevant stakeholders. It's not included 3 water stewardship outcome out of 5. I.e. Governance, IWRA, WASH. Evidences: Company Website Meeting minute from "Environmental monitoring	
	committee around Kasarabara area"	
5.3 Disclose annual site water stewardship summary:	☑ Water stewardship performance summary	
5.3.1 A summary of the site's water stewardship	Other :	
performance, including quantified performance against targets, shall be disclosed annually at a minimum	The site's water stewardship performance in 2019 was disclosed in website. It showed performance against target.	
	Evidences:	
	Company Website	
	Annual Sagarikaya area board meeting report and indigenous area meeting report	
5.4 Disclose efforts to collectively address shared water	Disclosure evidence	
challenges:	Other :	
5.4.1 The site's shared water-related challenges and efforts made to address these challenges shall be disclosed 5.4.2 Efforts made by the site to engage stakeholders and coordinate and support public-sector agencies shall be	The site's water-related challenge and efforts made by the site was disclosed.	
identified	Evidences:	
	Company Website	
	Meeting minute from "Environmental monitoring committee around Kasarabara area"	
	Presentation material used in a meeting with Kofu town officer	



Criteria	Documents Reviewed
 5.5 Communicate transparency in water-related compliance: 5.5.1 Any site water-related compliance violations and associated corrections shall be disclosed 5.5.2 Necessary corrective actions taken by the site to prevent future occurrences shall be disclosed if applicable 5.5.3 Any site water-related violation that may pose significant risk and threat to human or ecosystem health shall be immediately communicated to relevant public 	 List of water-related compliance violations with corresponding corrective actions Other : Compliance violation record was observed. There was no violation in 2019 and in 2020 as of Aug 13th, 2020. More over there has been no violation since 2008 when the site commenced operations.
	Evidences: Company Website Meeting minute from "Environmental monitoring committee around Kasarabara area" Presentation material used in a meeting with Kofu town officer



Assessment Non-conformities:

Minor non-conformities:

Totally six minor non-conformities were identified during the audit.

NO.	AWS	Description of	Client's cause analysis	Client's corrections
	Expectations	non-conformity		and corrective actions
1	1.2.1	The plant conducted the stakeholder identification/engag ement, not they did not establish a written procedure of the process of stakeholder identification/engag ement.	Extraction of stakeholders and degree of impact was created in consultation with a unique expert within the company. As a result, it was listed according to certain procedure and evaluation criteria, but the viewpoint of "allowing anyone to extract and evaluate stakeholders based on the same criteria" was omitted.	Document the procedure manual and evaluation criteria so that the list can be reviewed according to same criteria.
2	1.5.7	The WASH services within the catchment are not sufficiently collected.	It was misunderstood that evaluation was unnecessary because there was no WASH service that we received in the catchment area and there was no service that we could receive.	Re-extract and evaluate from the perspective of WASH services existing in the catchment area.
3	1.8.1	The best practices of water governance are incomplete.	We misunderstood that it would be good to extract best practices from organizations including ourselves in the catchment area, and we could not respond because we thought we could be only recognizable as best practitioner.	Data and technical examples released by the government, expanding the horizons to Japan wide as "related to catchment areas". Data collected from related organizations such as beverage manufacturing and information gathered at exhibitions. Identify best practices for water governance based on databases compiled within the Suntory Group.
4	2.2.1	System is not maintained adequately for compliance case.	Due to the specification decision and design delay with respect to the construction start date, the drawing creation for notification	In the legal and regulatory register, for items that describe matters related to



		Application on	was delayed and the notification	notification, add a
		installation of	was less than 60 days. At that	wording notifying that
		wastewater	time, we knew in advance that it	materials such as e-mails
		discharge tower	was not possible to submit 60	in "advance consultation"
		had to be declared	days in advance, so we	will be stored together
		to prefecture 60	contacted the government	with the duplicate
		days before it	(Tottori prefecture) by phone	notification material and
		starts. Ref: Septic	before interrupting 60 days in	share it with the
		tank law says	advance, and evened out with	members' association. In
		environmental legal	materials that can be prepared in	order not to miss and
		requirement	advance with the officer in	delay legal application,
		registration and	charge. It was understood that	we will continue to
		monitoring	the shortening permit would be	manage the calendar by
		chart.Ref: No	used after discussions.	the environmental
		procedure to report	However, since there was no	committee as before.
		authority on water	evidence regarding prior	
		quality pollution	consultation, it was misleading	
			whether the response was taken	
			60 days before.	
5	2.3.1	The strategy did not	It showed only the strategy of	Review the
		clearly address	continuation from Ver1.0, and	representation of each
		AWS outcome.	was not grasped from the	eye, the activities
			viewpoint of "comprehensive".	associated with it, and the
			The current "water stewardship	strategy so that they can
			strategy" has been summarized	be summarized as such,
			with a focus on typical activities	with the five outcomes in
			in the factory, and only a small	mind.
			number of outcome-	
			corresponding projects have	
			been described. It has become a	
			form that is inconsistent with the	
			five outcomes in Ver2.0.	
6	5.1.2	It's not included 3	At the stage of creating "water	From the result of
		water stewardship	stewardship and strategy", the	reviewing the strategy in
		outcome out of 5.	five outcomes were not fully	2.3.1, re-express the
		il.e. Governance,	captured, so it was decided to	result in a form linked to it
		IWRA, WASH.	produce inconsistency as a way	so that it can be
			of expressing the results of this	communicated to
			item.	stakeholders.
L				

Observations:

None observation was identified during the audit.



8. Summary and Conclusion of the Assessment

In assessment of the water stewardship performance of the Suntory Products Limited Okudaisen Bunanomori Water Plant, it is apparent that the sites put considerable efforts to adopt the AWS standard into the management system.

Six minor-conformity was raised during the assessment. *tThe Suntory has been requested to make some improvement plan to address the Non-conformities to fully compliant to the standard.*

All evidences provided to TÜV Rheinland to address the non-conformity was reviewed and evaluated to ensure the compliance to the AWS standard. All actions were accepted as sufficient to close the non-conformity.

In conclusion, the Suntory Products Limited Okudaisen Bunanomori Water Plant met the AWS standard Version 2.0-Core Level.



9. Appendix

None